1 UNPACKING THE MACHINE

_ Open the carton at the top.
_ Remove the accessory components and remove the packaging of the Machine.
_ Move the machine just with a second person.

2 CONNECTING THE SERVICE UNIT

_ Mount the service unit to the rear of the machine with the screws and washers.
_ The arrow on the maintenance unit looks to the right.
_ Connect the 250 mm compressed-air hose to the connection on the right of the service unit and the compressed-air connection of the milling machine.
_ Connect the compressed-air inlet of the service unit with the compressed-air connection in the laboratory using the 2000 mm compressed-air hose.
_ Set the service unit to 6 bar.

3 UNPACKING THE CERAMILL AIRSTREAM

_ Open the carton at the top.
_ Remove the accessory components and remove the packaging of the Airstream.

4 PLACE THE MACHINE

Bench version: Space requirement milling machine and extraction.

5 CONNECTING THE AIRSTREAM TO THE MACHINE

_ Plug the USB cable into the machine and place it next to the PC.
_ Insert the extraction hose: Connect one end of the extraction hose to the Airstream, fit the adaptor included in the scope of delivery to the other end of the hose and connect this to the Mikro 5X.
_ Insert the control cable: Connect the Ceramill Mikro 5X with the Ceramill Airstream using the control cable.
_ Connect both machines to the mains

6 INFORMATION ON THE PC

Information: here we use the Amann Girrbach PC.
_ If you wish to use your own PC system, connect this to the dongle and the machine.
_ Information: only connect the PC to the Internet after installation, otherwise Windows updates could be downloaded.

7 CONNECTING THE PC

_ Turn the monitor into position for connecting.
_ Connect the mouse and the keyboard to two free USB ports.
_ Plug in the connection cable from the milling machine to the PC.
_ Plug the dongle into a free USB port on the rear of the Mikro 5X.
_ Connect the computer to the monitor using an HDMI cable.
_ Connect the PC to the mains
_ Return the monitor to its original position.

8 INSTALLATION OF THE PC

NOTICE: Do not turn off your PC
_ Follow the steps of the Windows installation.
_ Insert the Amann Girrbach Match CD into the PC to install the software.
_ Follow the steps of the software installation.
_ Open the „Ceramill Motion“ program and switch the Mikro 5X on to connect them.

CALIBRATION

_ Calibrate the Milling Machine
_ Use the Calibration manual: „Instructions for autocalibration“
_ Further informations at: www.amannrirrbach.com/instruction-manual/